

Date: Thursday, 8/16/2007 1:05:21 PM  
User: Jean-Luc Menard

# Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: MIRROR BRACKET
<b>Job Number</b>	: 33914		
<b>Estimate Number</b>	: 10245		
<b>P.O. Number</b>	: N/A	<b>Part Number</b>	: D2010101
<b>This Issue</b>	: 8/16/2007 <b>S.O. No.</b> : N/A	<b>Drawing Number</b>	: D2010 REV. C2
<b>Prsht Rev.</b>	: NC	<b>Project Number</b>	: N/A
<b>First Issue</b>	: 8/15/2007 <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b>	: C2
<b>Previous Run</b>	: N/A	<b>Material</b>	: N/A
<b>Written By</b>	: <u>J.M. 02.08.15</u>	<b>Due Date</b>	: 8/31/2007 °
<b>Checked &amp; Approved By</b>	: _____	<b>Qty:</b>	10
<b>Comment</b>	: Est:E 02.06.25 Added Rev. C1 KJ/RF	<b>Um:</b>	Each

### Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0 M2024T3S063 2024-T3 .063 sheet



**Comment:** Qty.: 0.3646 sf(s)/Unit      Total : 3.6456 sf(s)

Material: 2024-T3 (QQ-A-250/4) 0.063" thick  
(M2024T3S.063) Batch:

Batch: M104 921 1807-08-19

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



**Comment: FLOW WATER JET**

1-Cut as per Dwg D2010-101

Dwg Rev: C2

Prog Rev: C2

LB 07-08-19

**2-Deburr if necessary**

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



43 07-08-19

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



**Comment: SECOND CHECK**

En 07/08/21 (7/21)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



**Comment: SMALL & MEDIUM FAB RESOURCE 1**

## Debut

mf 07-08-23 (12)

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR BRACKET

Job Number: 33914

Part Number: D2010101

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2010

SAB 07/08/29

(12)

7.0

FE032EF

Inserts



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Inserts

Pick:

Qty Part Number

Description

Batch

4 FE-032-EF

Insert

M102973

SAD

07-09-29

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Install fasteners per Dwg D2010

SAD

07-09-29

(12)

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SAD

07/08/25

conten

(12)

10.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

FZ

07/09/27

(12)

11.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

BR

07-09-27

(12)

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

7/9/27

(12x)

SAD

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/09/28

(12)

Job Completion



07-09-28



